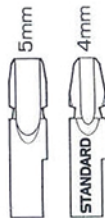


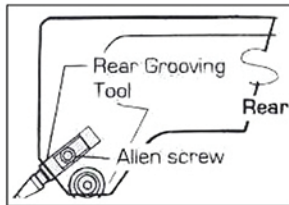


1/ Grooving Tools



Your Master Turbo Groover comes with 3 sets of grooving tools. Sizes in 4mm and 5mm as shown. The 4mm is installed as "standard" at factory. Tools should be used in matched sets.

2/ To change grooving tool size:



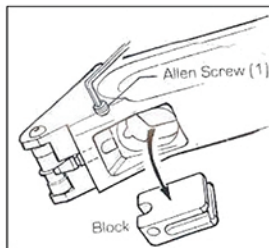
Rear Tool:
Using Allen wrenches supplied, loosen Allen screw, remove tool, install new size tool (flat toward Allen screw), tighten allen screw.

Special Note :

The tools should be used in sets, 4mm & 4mm, not with 4mm with 5mm. Flats on tool must face Allen screw.

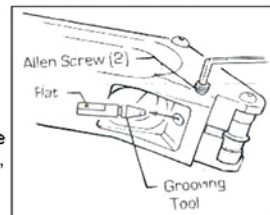
Before using :

Before using Turbo Groover the tools must be positioned correctly as shown in Step 3.



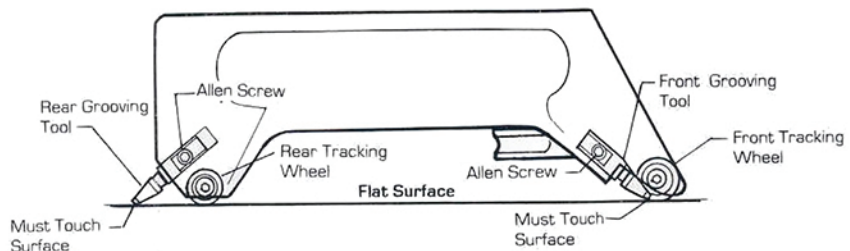
Front:
Loosen Allen screw (1)
Remove block.

Front:
Loosen Allen screw (2)
Remove tools, install new size tools (flat toward Allen screw), tighten allen screw (2)
Replace block Tighten Allen screw (1).

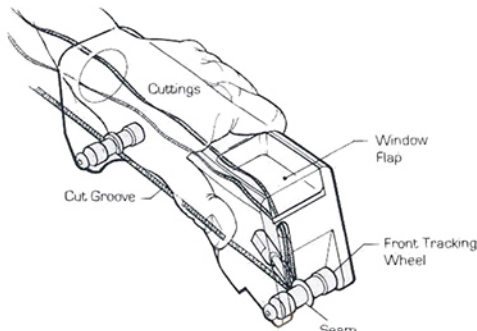


3/ To position grooving tools:

Place Turbo Groover on a flat surface. Both grooving tools should touch the surface the tracking wheels are resting on. Loosen Allen screws, use a suitable tool to adjust tools so that they sit as shown.

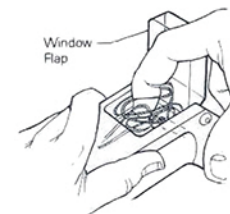


4/ The Master Turbo Groover is now ready to groove:



Start at any place on seam but work TOWARDS any wall or obstruction, Press the front tracking wheel into the seam to be grooved, press down firmly. Push forward to start groove. Two strips of cuttings will start to "flow" up into then through and out the rear of the body. Proceed until grooving is completed. When grooving up to a wall or obstruction. STOP when front of groover is 1-1/2 " to 1.0" from wall or obstruction. End grooving (as shown step 6). To Groove the 1-1/2" to 1.0" of seam left, simply use groover in reverse (as shown in step 5).

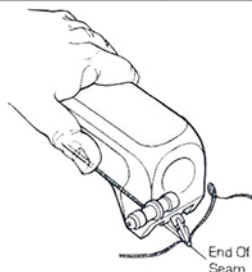
6/ Cleaning "Bunched" material:



Look through the window flap. If the cutting start to bunch-up, open flap, use your finger to remove bunched material.

5/ Using groover on "Reverse":

To groove the last 1-1/2" to 1.0" of seam left at the wall or obstruction, simply reverse Turbo Groover. Place rear tracking wheel into groove already cut, press down firmly, push forward. The rear grooving tool will complete the grooving to the wall or obstruction. **Note:** Do not use Turbo Groover in reverse for more than 1 or 2 inches as the rear grooving tool may tend to "drift" from seam.



7/ Grooving Circles or curves:

The Master Turbo Groover can groove circles or curves as small as 6" radius. To make these cuts the rear tracking wheel and grooving tool must be removed. Press front tracking wheel into the pre-scored radius. Using both hands to guide and steady Turbo Groover. When finished radius groove, replace rear tracking wheel and grooving tool, repositioning tool.

